Technical Information Bulletin

Subject: INK MIGRATION **BULLETIN NO.: 134A**

[X] Factory Modification **[ ] Field Modification** **[ ] Safety Information** **[ ] Technical Information** **[X] General Information** **[ ] Adv. Tech Information**	**Applies to:** **TR1510**	**Modification Schedule:** **[ ] TBS** **[ ] Next Call** **[ ] Next PM** **[X] As Necessary**	**Factory Installed__X_____** **Field Installed ____X_____** **FittingTime _____**

Background

Recent revisions to the TR 1510 have enhanced solutions to Ink Migration problems.

Areas of Reference

- The Master Roll Brake System.
- Pressure Cam.
- System ROM.

Solution

- The Master Roll Brake Sytem: (SN. Cut in 80503336)
  020-15228-108 Flange F; Master Roll
  020-15219-109 Flange R; Master Roll
  020-15255-008 Sheet; Pressure Plate; Flange
  The new brake system reduces brake action on the master roll, preventing the Master from being cut short.

- New Pressure Cam: (SN. Cut in 80501326)
  020-11216-202 Cam; Pressure Roller; L
  The Cam has been re-shaped to prevent ink migration from the trail edge of the Master after long run lengths.

- New Version ROM: (SN. Cut in 80503891)
  889-97200 System ROM “ss/V2.00”
  This ROM prevents the End User from resetting a “Master Cut Error” without removing the master material from the machine. The new ROM displays a “Call Service “ message if a Master is detected after reset.